




Equipment GLP Requirements


- Equipment used in the generation, measurement, or assessment of data and equipment used for facility environmental control shall:
 - Be of appropriate design and adequate capacity to function according to protocol
 - Be suitably located for operation, inspection, cleaning and maintenance



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Equipment

- Equipment shall be adequately inspected, cleaned, and maintained.



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"The contact points must be dirty... just click it up and down a few times."



■ Equipment used for the generation, measurement, or assessment of data shall be adequately tested, calibrated, and/or standardized.

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EQUIPMENT

Standardization - comparing against similar equipment (use of 3 thermometers to determine variation at different points) or make repeated measurements and determine deviation from mean

Calibration - Use of materials with known or certified values (usually involves adjustments)


Verification/Testing – assuring a piece of equipment is operating correctly

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Equipment


■ Points to Consider

- ❑ How true to accurate does the measurement need to be?
- ❑ What is going to be done with the data?
- ❑ How much data are you willing to lose?
- ❑ How likely is the piece of equipment to malfunction?
- ❑ What is the consequence of equipment malfunction?
- ❑ Are you calibrating or just verifying (checking)?



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BALANCES/SCALES-Example




- **Verification recommendations**
 - Reproducibility checked by calculating SD of 10 repeated measurement of same weight
 - Off-center error checked by recording weight of object in center of pan then 1/2 way toward each outer edge - should be no difference
 - Annually check over range of balance with multiple weights (external servicing recommended)

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BALANCES/SCALES - example

- Establish acceptance criteria
- Annually check over range of "tares (10-100g)", establish linearity
- "Checks" done prior to use, bracketing weight range or over range of balance
- Use class S weights (stainless steel)
- Verify "working" brass weights with 3 stainless steel



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Equipment SOP/Log priorities



| | | |
|--|-------------------------|--|
| GREEN LIGHT | FREQUENCY | RED/YELLOW LIGHT |
| Repetitive use in GLP Studies | | Single use, borrowed Only one study |
| Generates, measures assesses, environmental | FUNCTION | Mixes, houses, cleans |
| Inspection, cleaning Maintenance, Test/Calib/Stand | USE REQUIREMENTS | No maintenance required, if it breaks throw it out |
| Failure affects study outcome or integrity; results in lost data | IMPORTANCE | Failure of little importance |

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Requirements for Equipment SOPs

- Instrument Specifications
- Definitions (if applicable)
- Materials, methods, and schedules for routine:
 - Inspection (checking hoses, nozzles, lines, pressures, level)
 - Cleaning
 - Maintenance (generally based on operators manual and good science)
 - Testing (validation, alarms, balance checks)
- Calibration/standardization (analytical equipment, thermometers, pipettors, balances, etc...)
- Operation
 - Component testing
 - Weather stations
- Responsible persons
- Remedial actions in case of malfunction
- Troubleshooting

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Suggested Equipment SOP Format

- Title
- Scope
- Definitions
- References
- Instrument Specifications
- Inspection
- Testing
- Cleaning
- Maintenance (materials, methods, schedules - daily, weekly, quarterly, yearly or winterizing)
- Calibration/standardization
- Validation/verification procedures
- Component testing
- Operation/use
- Remedial actions in case of malfunction
- Troubleshooting
- Responsible persons

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Requirements for Equipment Maintenance Logs

- **Routine Maintenance Documentation:**
 - Inspection (checking hoses, gas lines, pressures, etc.)
 - Maintenance (as detailed in SOP)
 - Testing (alarm systems, balance checks)
 - Calibration/standardization (balances, sprayers, Hobo's thermometers)



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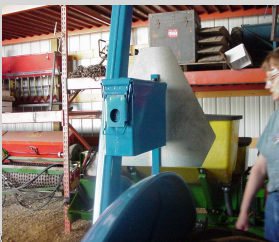
Requirements for Equipment Maintenance Logs

- **Routine Maintenance Documentation:**
 - Must contain dates of operations
 - Must specify whether SOPs were followed
 - Cleaning
 - » Not required to be documented in equipment logs by GLP
 - » If not documented in equipment log, should be documented in study records
 - » Routine cleaning - logs
 - » Specific study cleaning-study records
 - » Critical for equipment used by several people

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Requirements for Equipment Maintenance Logs

- **Documentation of non-routine maintenance and repairs:**
 - Nature of defect
 - How and when defect was discovered
 - Remedial actions taken in response to defect



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Helpful Hints for Equipment Compliance

- Use forms that support SOP requirements for all routine maintenance procedures
- Use forms that “key” for required GLP elements for non-routine maintenance
- Keep calibration data on facility forms and in logs
- Use a three ring binder or ACCO binder (clasp) and include SOP in the equipment log
- Archive originals when pages are full; photocopy in log
- Army ammo boxes are nice welded to the tractor/sprayer
- **COMPUTERS ARE EQUIPMENT!!!!!!**

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